1 SCOPE OF DELIVERY

Oleo buffers are supplied with a standard finish suitable for dry conditions (finished Oleo Green primer). The standard finish is not suitable for wet, corrosive conditions. Special finished buffers are available on request.

Oleo XLB buffers are supplied without oil.

Should there be any discrepancies contact Oleo International before proceeding.

2 INDICATION OF USE

Environmental temperature acceptable conditions in line with EN81-20 (0.4.16) Ambient Temperatures.

1 WARNING

The Oleo XLB elevator buffer is supplied containing compressed gas; the plunger is held in the fully compressed condition during transportation by means of a cable, cable clamps and 4 bolts, these should not be removed until the buffer is in its final installed position.
When handling XLB buffers ensure your regional health and safety laws are adhered to.

Oleo XLB buffers should be positioned using slings, use the following instructions below as guidance:

**HORIZONTAL CARRYING**

The buffer must be fully compressed when manoeuvring.

See *Figure 1* for recommended slinging positions.

**WARNING**

DO NOT sling the buffer extended.

*Figure 1*

![Correct slinging diagram](image)

*Figure 2*

![Incorrect slinging diagram](image)
VERTICAL CARRYING

The buffer must be fully compressed when manoeuvring.

See *Figure 3* for recommended slinging positions.

![Figure 3](image)

**WARNING**

DO NOT sling the buffer extended.

Always confirm the weight of the buffer to be lifted and ensure that a suitable lifting method is used.
## Buffer Weights

<table>
<thead>
<tr>
<th>Buffer Model</th>
<th>LB 50</th>
<th>LB 55</th>
<th>LB 60</th>
</tr>
</thead>
<tbody>
<tr>
<td>Without Oil</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>kg</td>
<td>202.6</td>
<td>235.2</td>
<td>458.1</td>
</tr>
<tr>
<td>lbs</td>
<td>446.7</td>
<td>518.5</td>
<td>1010</td>
</tr>
</tbody>
</table>
Ensure the buffer has been secured into its installation position.

Oleo recommends a bolt size of 20mm for fixing and all four fixing positions are used.

Ensure this area at the base of the buffer, shown in Figure 4 is supported.

Oleo recommends horizontal supports are used for the installation of LB 50, 55 and LB 60 buffers.

The interface between horizontal support and the buffer should be with the 2 X Ø20mm holes on the lifting lugs or below these using a u-shaped bracket (not supplied) around the reservoir tube. See Figure 5.

Ensure that the lower car or counterweight carriers will clear the support when the buffer is fully compressed.
At this point the buffer is still compressed in its transportation state, now the buffer can be released by removing the bolts, clamps and cable, the following is the recommended removal procedure:

For a controlled release, lower the elevator car (or equivalent) onto the buffer. This mass must be at least equivalent to the minimum mass of the specified buffer.

Minimum mass to compress the buffer shown in table below:

<table>
<thead>
<tr>
<th>Buffer Model</th>
<th>LB 50</th>
<th>LB 55</th>
<th>LB 60</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimum Mass</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>kg</td>
<td>1500</td>
<td>1250</td>
<td>1500</td>
</tr>
<tr>
<td>lbs</td>
<td>3307</td>
<td>2756</td>
<td>3307</td>
</tr>
</tbody>
</table>

**DANGER**

Now to release the plunger.

DO NOT Stand over the plunger when releasing. See *Figure 6*.

Discard transportation bolts, clamps and cable (GREY) shown in *Figure 6*.

If used, remove the elevator car (or equivalent) and this will control the recoil of the buffer.

After periods of being held in the compressed state during transportation and storage, the plunger may require assistance to initial extend. This should be done using rubber dead blow mallet to tap the underside of the buffer head (GREEN in *Figure 6*) at 90 degree intervals until the plunger extends.

Once fully extended the buffer is ready for oil to be added.

Buffers are to be fitted vertically parallel to guide rail +/-5mm.
The oil must conform to the specification on the buffer data plate –
ISOVG68 - SG.88/.90 at 15°C - hydraulic.
Pour Point -18°C or lower.
Viscosity index 75 or higher.

⚠️ CAUTION
Take care when handling the oils. Observe the oil manufacturers recommendations.

The oil volume guide can be found in table below:

<table>
<thead>
<tr>
<th>Buffer Model</th>
<th>LB 50</th>
<th>LB 55</th>
<th>LB 60</th>
</tr>
</thead>
<tbody>
<tr>
<td>Approximate Oil Volume</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>litres</td>
<td>27.80</td>
<td>33.30</td>
<td>73.00</td>
</tr>
<tr>
<td>US Gallons</td>
<td>7.34</td>
<td>8.80</td>
<td>19.28</td>
</tr>
</tbody>
</table>
1 Remove and discard the plastic screw (GREEN) in the centre of the breather valve. See Figure 7.

2 Unscrew and remove the breather valve – KEEP SAFE.

NOTICE
The buffer must be vertical and fully extended before filling with oil

CAUTION
Take care when handling the oils. Observe the oil manufacturers recommendations.
3 Unscrew the dipstick and remove from buffer - KEEP SAFE

4 Gradually fill the buffer with oil until the oil level is visible between the minimum and maximum levels on the dipstick (indicated on Figure 10).

5 Allow the buffer to stand for a minimum of 30 minutes.

6 Re-insert the dipstick and screw down.

7 Remove dipstick and inspect level. The oil level needs to be between the minimum and maximum marks indicated on the dipstick as shown in Figure 10.

8 Once oil level is correct replace dipstick and securely fasten.

9 Refit breather valve and fasten to 1.7-2.3 N/m (1.25-1.70 lb/ft). As shown in Figure 9.

The oil level must be within the correct operating range for the buffer to perform correctly.

If further oil is required after checking repeat steps 2-9.

**WARNING**

DO NOT overfill past the maximum dipstick mark, if this occurs, then oil must be removed from the buffer.
WARNING

Take care when handling the oils. Observe the oil manufacturers recommendations.

NOTICE

The buffer must be vertical and fully extended before filling with oil.

1. Unscrew and remove the breather valve (GREY) – KEEP SAFE
   Remove o-ring (GREEN) and discard.

Figure 11
WARNING

DO NOT overfill past the maximum dipstick mark, if this occurs, then oil must be removed from the buffer.

2 Unscrew the dipstick and remove from buffer - KEEP SAFE

3 Gradually fill the buffer with oil until the oil level is visible between the minimum and maximum levels on the dipstick (indicated on Figure 13).

4 Allow the buffer to stand for a minimum of 30 minutes.

5 Re-insert the dipstick and screw down.

6 Remove dipstick and inspect level. The oil level needs to be between the minimum and maximum marks indicated on the dipstick as shown in Figure 13.

7 Once oil level is correct replace dipstick and securely fasten.

8 Refit breather valve and fasten to 1.7-2.3 N/m (1.25-1.70 lb/ft). As shown in Figure 12.

The oil level must be within the correct operating range for the buffer to perform correctly. If further oil is required after checking repeat steps 1-8.
Fitting Switch

Oleo XLB buffers are supplied without the switch fitted. The switch must be fitted before the buffer is commissioned.

Use the following instructions to fit the switch.

Remove cap and washer, discard.

Position bracket assembly (GREY) over the threaded spigot (GREEN).

Align bracket assembly with centre line of buffer.
Fit nut (GREY) securely over the threaded spigot (GREEN).

Apply thread lock (eg. Loctite 242/243) tighten nut to 10Nm (8 ft/lbs).

Push lever forward to touch pushrod.

Position switch with screws.
Remove backing from adhesive tape, ensuring the switch is in position; press the sub plate firmly up to the bracket with the 2 screws protruding.

Fit the two washers and nuts to secure the switch.

Switch assembly complete.

Position switch (GREEN) so lever (GREY) has slight movement between switch and push rod (GREEN).

Ensure no activation is accruing.
The switch assembly should appear as follows once installation complete.
Oleo recommends the final 6 step process is followed prior to commissioning:

1. Ensure oil level is correct.
2. Complete electrical connections to the limit switch.

**WARNING**

As a safety critical component, buffers should not be installed without a switch.

3. Compress the buffer at slow speed across its full working stroke then allow to recoil.
4. Allow the oil to settle for 30 minutes then check level - see Section 12.
5. Finally, impact the buffer at the full rated speed of the elevator.
6. Complete final checks of oil level and the buffer is at correct working height.

**NOTICE**

CHECK: The maximum overall height against the table below.
LB 50 and 55 +0/-14mm of the figure stated.
LB 60 +0/-15mm of the figure stated.

<table>
<thead>
<tr>
<th>Buffer Model</th>
<th>LB 50</th>
<th>LB 55</th>
<th>LB 60</th>
</tr>
</thead>
<tbody>
<tr>
<td>Extended Height</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>m</td>
<td>4.2144</td>
<td>5.0374</td>
<td>6.1796</td>
</tr>
<tr>
<td>in</td>
<td>165.921</td>
<td>198.323</td>
<td>243.291</td>
</tr>
</tbody>
</table>

**NOTICE**

If the buffer has not returned to the fully extended position (determined by measuring overall height) contact Oleo International.
Oleo recommends the following be carried out every 12 months from installation:

1. Clean away debris and dirt from around the plunger and switch.
2. Check the oil level is correct. See Section 12.
3. Compress the buffer across its full working stroke.
4. After the compression, ensure the buffer has returned to its correct working height and visually check for any damage.

### NOTICE

CHECK: The maximum overall height against the table below.

- LB 50 and 55 +0/-14mm of the figure stated.
- LB 60 +0/-15mm of the figure stated.

<table>
<thead>
<tr>
<th>Buffer Model</th>
<th>LB 50</th>
<th>LB 55</th>
<th>LB 60</th>
</tr>
</thead>
<tbody>
<tr>
<td>Extended Height</td>
<td>4.2144</td>
<td>5.0374</td>
<td>6.1796</td>
</tr>
<tr>
<td>m</td>
<td>165.921</td>
<td>198.323</td>
<td>243.291</td>
</tr>
<tr>
<td>in</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### NOTICE

If the buffer has not returned to the fully extended position (determined by measuring overall height) contact Oleo International.

Ensure regional jurisdictions and laws for maintenance are adhered to.
OIL CHECKING PROCEDURE

The oil level must be correct and needs to be checked using the following procedure:

1. Unscrew the dipstick and remove from the buffer.
2. Wipe dipstick clean.
3. Re-insert the dipstick and screw down.
4. Remove dipstick and inspect level. The oil level needs to be between the maximum and minimum marks indicated on the dipstick as shown in Figure 14.
5. Refit dipstick and securely fasten.

![Figure 14]

**WARNING**

DO NOT overfill past the maximum dipstick mark, if this occurs, then oil must be removed from the buffer.

If oil level is incorrect refer to Oil Filling Procedures for the given buffer:

- LB50/55 - Section 7
- LB60 - Section 8
This Installation Guide can be found in the following languages:

Français  Deutsch  Español  Porigiese  中文
French    German    Spanish    Portuguese    Chinese
Brasileiro Italiano Русский 한국어 日本語
Brazilian Italian Russian Korean Japanese

Please visit:
https://www.oleo.co.uk/downloads/elevator-installation-booklets